

SINTEF confirms that

## Technoelast double-layer bituminous waterproof membrane

has been found to be fit for use in Norway and to meet the provisions regarding product documentation given in the regulation relating to the marketing of products for construction works (DOK) and regulations on technical requirements for building works (TEK), with the properties, fields of application and conditions for use as stated in this document

### 1. Holder of the approval

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### 2. Manufacturer

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### 3. Product description

Technoelast double layer waterproof membrane is a waterproof system for roofs with two layers made of SBS modified bitumen. The top layer is welded fully to the bottom layer. System contains:

Bottom layer: Technoelast K-MS 170/3000  
 Top layer: Technoelast K-PS 170/5000

Technoelast double layer waterproof membrane has a nominal thickness of 6,5 mm. Measures and tolerances are given in table 1. Technoelast K-MS 170/3000 and K-PS 170/5000 have a reinforcement of polyester and are coated with SBS polymerasfalt on both sides.

Table 1

Measures and tolerances for Technoelast double layer waterproof membranes according to EN1848-1 and 1849-1

Property	K-MS 170/3000 bottom layer	K-PS 170/5000 top layer	Tolerances
Thickness	2.5 mm	4.0 mm	± 0.2 mm
Weight	3.0 kg/m <sup>2</sup>	5.0 kg/m <sup>2</sup>	± 0.25 kg/m <sup>2</sup>
Width	1.0 m	1.0 m	+5 / -0 mm
Roll length	10.0 m	8.0 m	+40 / -0 mm
Weight reinf.	ca. 220 g/m <sup>2</sup>	ca. 220 g/m <sup>2</sup>	-

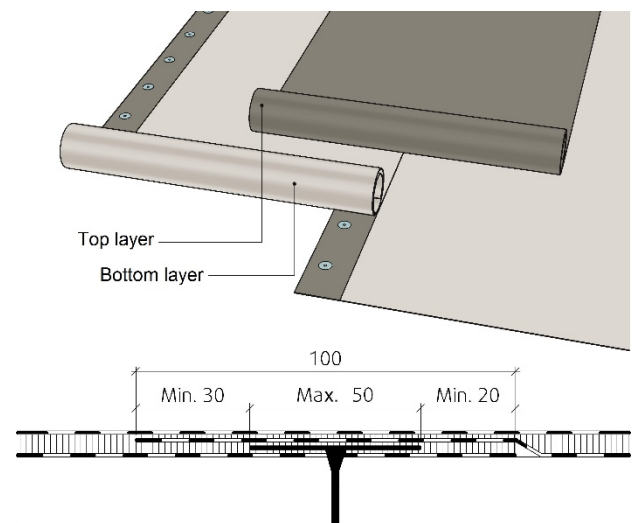


Fig. 1  
 Technoelast double layer waterproof membrane's top layer fully bonded by welding to the mechanically fixed bottom layer.

Technoelast K-MS 170/3000 is covered on both sides with fine grained sand. The areas for overlaps are covered with a thin plastic film which melts under welding.

Technoelast K-MS 170/5000 is covered with slat granules on top. The bottom is covered with a thin plastic film which melts under welding. Technoelast can be supplied in different colors. Top layer will be completely welded to the bottom layer Technoelast K-MS 170/3000.

### 4. Fields of application

Technoelast double layer waterproof membrane is used as double layer membrane for covering sloped and flat roofs. The system is designed specially for use as mechanically fixed single roofing membranes. See fig. 1.

The slope of the roof must be sufficient to allow rain and melting water to drain away. SINTEF recommends a slope of at least 1:40 for all roofs.

Table 2  
Product-properties for fresh material of Technoelast K-MS 170/3000 and K-PS 170/5000

Property	Test method EN	K-MS 170/3000			K-PS 170/5000			Enhet
		DoP <sup>1)</sup>	Control limit <sup>2)</sup>	SINTEFs recom. minimum performance <sup>3)</sup>	DoP <sup>1)</sup>	Control limit <sup>2)</sup>	SINTEFs recom. minimum performance <sup>4)</sup>	
Dimensional stability	1107 -1 :1999	-	≤ ± 0,6	≤ ± 0,6	≤ ± 0,3	≤ ± 0,3	≤ ± 0,6	%
Flexibility at low temperature Overside ut: Underside ut:	1109 -1 :1999	≤ - 25 ≤ - 25	≤ - 25 ≤ - 25	≤ - 15 ≤ - 15	≤ - 25 ≤ - 25	≤ - 25 ≤ - 25	≤ - 15 ≤ - 15	°C
Flow resistance at elevated temp.	1110 :1999	≥ 100	≥ 100	≥ 90	≥ 100	≥ 100	≥ 90	°C
Water tightness 10kPa / 24t:	1928 :2000 (A)	Tett	Tett	Tett	Tett	Tett	Tett	-
Adhesion of granules <sup>5)</sup>	12039 :2000	-	-	-	≤ 30%	≤ 2,5	≤ 2,5	g
Resistance to tearing, nail shank	L: 12310 -1 :2000 T:	≥ 180 ± 30 ≥ 180 ± 30	≥ 150 ≥ 150	≥ 150 ≥ 150	≥ 180 ± 30 ≥ 180 ± 30	≥ 150 ≥ 150	≥ 150 ≥ 150	N
Tensile strength	L: 12311 -1 :2000 T:	≥ 700 ± 100 ≥ 500 ± 100	≥ 600 ≥ 400	≥ 400 ≥ 400	≥ 700 ± 100 ≥ 500 ± 100	≥ 600 ≥ 400	≥ 400 ≥ 400	N/50 mm
Elongation	L: 12311 -1 :2000 T:	≥ 50 ± 25 ≥ 50 ± 25	≥ 25 ≥ 25	≥ 10 ≥ 10	≥ 50 ± 25 ≥ 50 ± 25	≥ 25 ≥ 25	≥ 10 ≥ 10	%
Average peel resistance of joints	L: 12316 -1 :2000 T:	≥ 100 ± 50 ≥ 100 ± 50	≥ 50 ≥ 50	≥ 50 ≥ 50	- -	- -	- -	N/50 mm
Shear resistance of joints	L: 12317 -1 :2000 T:	≥ 450 ± 50 ≥ 450 ± 50	≥ 400 ≥ 400	≥ 400 ≥ 400	- -	- -	- -	N/50 mm
Resistance To puncturing	Impact +23 °C: 12691 :2006(A) Static load: 12730 :2001(A)	≥ 500 ≥ 20	≥ 500 ≥ 20	≥ 500 ≥ 15	≥ 500 ≥ 20	≥ 500 ≥ 20	≥ 500 ≥ 15	mm kg

<sup>1)</sup> The manufacturers Declaration of performance, DoP

<sup>2)</sup> Control limit shows values, product has to satisfy during internal factory production control and audit testing

<sup>3)</sup> SINTEFs recommended minimum performance in SINTEF Technical Approval for bottom layer in two layer bituminous waterproofing membrane

<sup>4)</sup> SINTEFs recommended minimum performance in SINTEF Technical Approval for top layer in two layer bituminous waterproofing membrane

<sup>5)</sup> Modified to loss of granules in gram

In general Technoelast double layer waterproof membrane can also be used for loose applied ballasted accessible and non-accessible roofs. Examples are shown in fig. 2 and 3. Actual fields of applications are terrace roofs and parking roofs with floating floor and culverters.

## 5. Properties

### Product-properties:

Product-properties for fresh materials are shown in table 2.

### Properties related to fire

Technoelast double layer waterproof membrane fulfills the requirements of class BROOF (t2) according to EN 13501-5 for underlays, shown in table 3. The products have been tested in accordance with CEN/TC 1187-2.

### Calculation of fasteners

The capacity for anchoring Technoelast double layer waterproof membrane and the documented fastening systems are shown in table 4. This capacity applies to the connection between the membrane and the fastener according to EN 16002. For weak underlays the connection between the underlay and the fastener might limit the capacity. This must be considered. The lowest value for membrane/underlay must always be used.

Calculation of fastener spacing is carried out according to SINTEF Building Research Design Sheet no. 544.206 and "TPF Informs No. 5".

Table 3  
Technoelast double layer waterproof membrane achieves reaction-to-fire classification class BROOF (t2) on following substrates

Type of substrate	Astroflex membranes
EPS	No
Rock wool	Yes
Wooden sheeting	Yes
Concrete	Yes
Reroofing on old membrane on EPS	No
Reroofing on old membrane on rock wool	Yes
Reroofing on old membrane on wooden sheeting	Yes
Reroofing on old membrane on concrete	Yes

Table 4  
Design capacity in ultimate limit state for Technoelast double layer waterproof membrane

Fastener	Capacity N/stk
Koelner GOK Ø50xl with Koelner WX-4,8xL	610

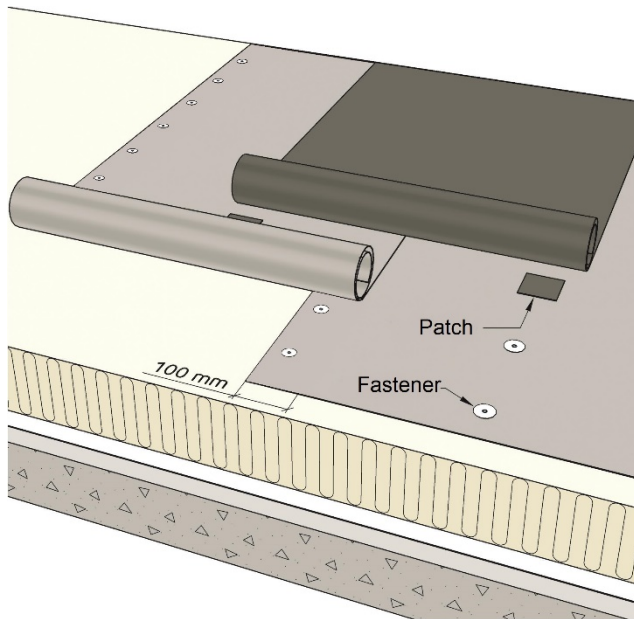


Fig. 2

Bottomlayer mechanically fixed on soft underlayers with fasteners placed in the overlap. If needed, fasteners can also go through membrane outside the overlap area. These fasteners shall be covered with a patch of the top layer material.

#### *Durability*

Technoelast double layer waterproof membrane was tested for durability belonging to technical approvals both, for type approval and for annual control. Products were tested 12 and 24 weeks in heat chamber at (70 °C) and were assessed as satisfactory. Properties on aged materials are tested on tensile strength, elongation, flexibility at low temperature and flow resistance at elevated temperature.

## 6. Environmental aspects

### *Substances hazardous to health and environment*

Technoelast K-MS 170/3000 and Technoelast K-MS 170/5000 are containing no hazardous substances with priority in quantities that pose any increased risk for human health and environment. Chemicals with priority include CMR, PBT or vPvB substances.

### *Effect on soil, surface water and ground water*

The leaching properties of the product are evaluated to have no negative effects on soil or ground water.

### *Waste treatment/recycling*

Technoelast K-MS 170/3000 and Technoelast K-MS 170/5000 shall be sorted as residual waste on the building/demolition site. The product shall be delivered to an authorized waste treatment plant for energy recovery.

### *Environmental declaration*

No environmental declaration (EPD) has been worked out for Technoelast K-MS 170/3000 and Technoelast K-MS 170/5000.

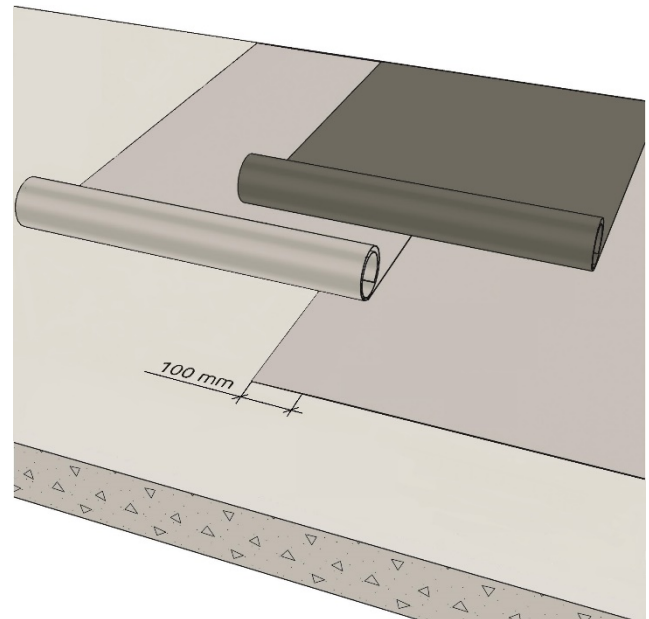


Fig. 3

On hard underlayers will the bottomlayer be welded or fixed by mechanical fasteners. Thereafter will the top layer be fully bonded by welding on top of the bottomlayer.

## 7. Special conditions for use and installation

### *Fasteners*

Fastening with ordinary steel washers and screws in longitudinal overlaps may be used on firm underlays such as woodbased sheathing or concrete.

On underlays of thermal insulation with a compression strength of at least 80 kPa/m<sup>2</sup> (level CS (10) 80 according to EN 13162/13163), steel washers with deep collars or telescopic plastic washers should be used.

Fasteners with good telescopic effect must be used when the membrane is installed on thermal insulation materials with lower compressive strength. The tightening of the fasteners must be specially checked.

### *Installation*

The joints of Technoelast double layer waterproof membranes can be torched or hot air welded, and shall be installed in accordance with the principles shown in SINTEF Building Design Sheets 544.203, 544.204 and 544.206 and in "TPF informs No. 5".

Mechanical fasteners will be placed in welded overlaps with a minimum width of 100 mm. The fasteners must be positioned at a distance from the membrane edges that provides minimum 20 mm bonding on the inside and minimum 30 mm bonding on the outside of the fastener, see fig. 1.

Transverse joints must have a 150 mm overlap. The underlying corner is fastened, and the overlying corner is cut at an angle. A good result is achieved by 'drowning' the surfaces in bitumen before the joint is fully welded.

### *Underlay*

When a fire classification is required the underlay must be in accordance with the provisions stated in section 5 "Properties related to fire".

For re-roofing on old roofing that contains softeners as for example PVC a separate migration barrier of approximately 150 g/m<sup>2</sup> polyester felt has to be used.

### *Traffic on the roof*

Special precautionary measures should be taken to protect the roofing membrane if the roof is expected to have more traffic than is necessary for inspection and maintenance purposes only.

### *Maintenance*

Before repairing the roofing membrane, the surfaces have to be cleaned before welding starts.

### *Storage*

Technoelast K-MS 170/3000 and Technoelast K-PS 5000 must be stored in an upright position.

## **8. Factory production control**

Technoelast K-MS 170/3000 and Technoelast K-PS 5000 are subjects to supervisory factory production and product control according to contract between SINTEF AS and LLC "Technoflex" concerning Technical Approval.

LLC "Technoflex" has a quality management system what is certified of ACERT Bureau, St. Petersburg, Russian Federation according to ISO 9001, certificate no: Q-08.00.05d.

## **9. Basis for the approval**

Produktproperties have been determined by initial type testings on fresh and aged material, audit testings under annual control, documented in following reports:

- VTT Finland, Report RTE-479/04, dated 2004-02-12, Properties of Technoelast K-MS 170/3000
- VTT Finland, Report RTE-477/04, dated 2004-02-12, Properties of Technoelast K-PS 170/5000
- VTT Finland, Report RTE-787/04, dated 2004-03-09, Firetest according ENV 1187:2000, Test 2
- VTT Finland, Report RTE-790/04, dated 2004-03-09, Firetest according ENV 1187:2000, Test 2

- VTT Finland, Report RTE-4243/05, dated 2005-11-21, Properties for the double layer system
- VTT Finland, Report VTT-S-09477-06, dated 2006-10-17, Additional tests for CE-merking
- VTT Finland, Report VTT-S-00820-09, dated 2009-02-05, Properties of Technoelast K-MS 170/3000
- VTT Finland, Report VTT-S-08795-09, dated 2009-11-25, Properties of Technoelast K-PS 170/5000
- VTT Finland, Report S-05989-13, dated 2013-08-29, Properties of Technoelast K-PS 170/5000
- VTT Finland, Report S-05987-13, dated 2013-08-29, Properties of Technoelast K-MS 170/3000
- VTT Finland, Report S-06831-13, dated 2013-10-16, Properties of Technoelast K-MS 170/3000

## **10. Marking**

Materialwrapping shall be marked with product description and production date.

The product is CE marked in accordance with EN 13707  
The approval mark for SINTEF Technical Approval No. 20378 may also be used.



Approval mark

## **11. Liability**

The holder/manufacturer has sole product responsibility according to existing law. Claims resulting from the use of the product cannot be brought against SINTEF beyond the provisions of Norwegian Standard NS 8402

## **12. Technical management**

Project manager at SINTEF for this approval is Holger Halstedt, dep. Architecture, Material and Structure Trondheim.

for SINTEF

*Marius Kvalvik*

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Approval Manager